



MIG/MAG
forceArc welding

Digital MIG

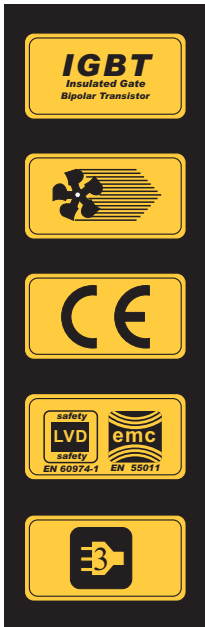
DC INVERTER MIG WELDING MACHINE

Main Characteristic:

- Working with Gas and no Gas.
- A thickness of 0.8 mm or more in thickness plate welding
- Reduce costs, improve efficiency and quality welding
- Power wire feeding machine integration, simple, economical and practical
- Welding speed, igniting a high success rate
- With continuous welding, welding functions intermittent
- Automatic grid voltage fluctuation compensation, the current stability
- For carbon steel, alloy steel, mild steel, and so on, can be used multiple wire
- Slow flying small, deep pool, a good weld forming

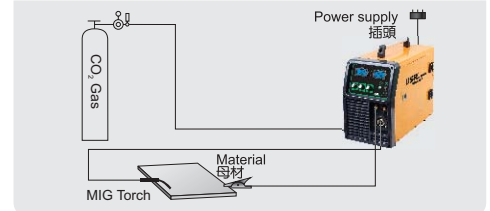
主要特徵:

- 適用於氣體保護焊絲和無氣體藥心焊絲
- 採用板厚0.8mm以上中、厚薄板焊接
- 降低成本、提高效率、改善焊接品質
- 送絲機電源一體化、操作簡單、經濟實用
- 焊接速度快、引弧成功率高
- 具有連續焊、間斷焊功能
- 電網電壓波動自動補償、電流穩定
- 適合碳鋼、合金鋼、軟鋼等、可用多種焊絲
- 慢飛濺小、熔池深、焊縫成型好



MIG WELDING WORKING CONSTRUCTION:

MIG安裝示意圖:



COMPLETED CARRY CASE ACCESSORIES INCLUDE:

手提焊機所有配件:

氣保焊槍	MIG HOLDER
氬氣調節器	GAS REGULATOR
接地夾	EARTH CLAMP
電纜綫	WELDING CABLE
高壓空氣管	HIGH PRESSURE AIR PIPE

TECHNICAL SPECIFICATIONS

MIG WELDING MACHINE MIG數字化氣體保護焊機		Digital MIG158P	Digital MIG188P	Digital MIG238P	Digital MIG258P
AC Input Voltage	交流輸入電壓	AC.(single phase) 110V~240V ± 15%			
Rated input power capacity	額定輸入電源容量	5.3kW	7kW	7.5kW	8.3kW
Input frequency	輸入電壓頻率	50/60Hz	50/60Hz	50/60Hz	50/60Hz
No-load voltage	空載電壓	45V	45V	45V	45V
Output current range	輸出電流調節範圍	20-160A	20-180A	20-230A	20-250A
Rated output coltage	額定輸出電壓	27V	28V	28V	30V
Duty cycle	負載持續率	40	60	40	40
No-load power	空載損耗	40W	40W	40W	40W
Efficiency	效率	85%	85%	85%	85%
Power factor	功率因數	0.93	0.93	0.93	0.93
Insulation class	絕緣等級	F	F	F	F
Gross weight	毛重	26.5Kg	26.5Kg	29Kg	29Kg
Overall dimension	外形尺寸	550×260×440mm	550×260×440mm	550×260×440mm	550×260×440mm
Protection class of case	外殼防護等級	IP 21	IP 21	IP 21	IP 21
Drive adjustment range	推力調節範圍	—	—	—	—
Electrode diameter	焊絲直徑	0.6-1.0mm	0.6-1.0mm	0.6-1.2mm	0.6-1.2mm